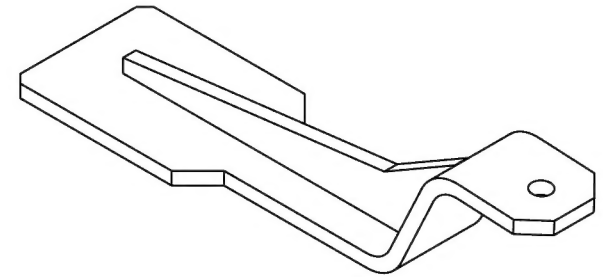
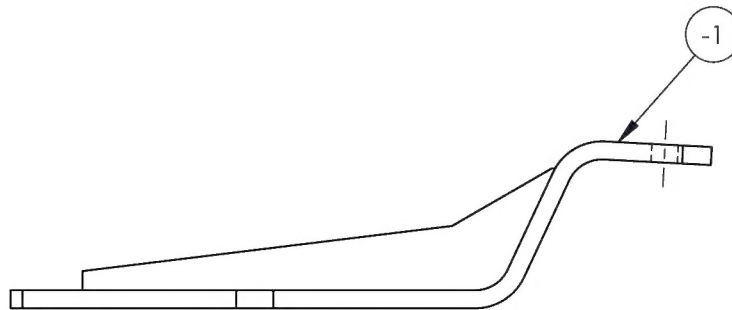


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



NOTES:

1. USED ON: AW109A, AW109AII, AW109C, AW109K2, AW109E, AW119.
2. REF. AGUSTA T/N:109-3401-19-1.
3. NSN: 4920-15-065-8818.



RED BARN MACHINE

TITLE
SUPPORT, T/R SLIDER AND SHAFT SPLINED PLAY CHECK

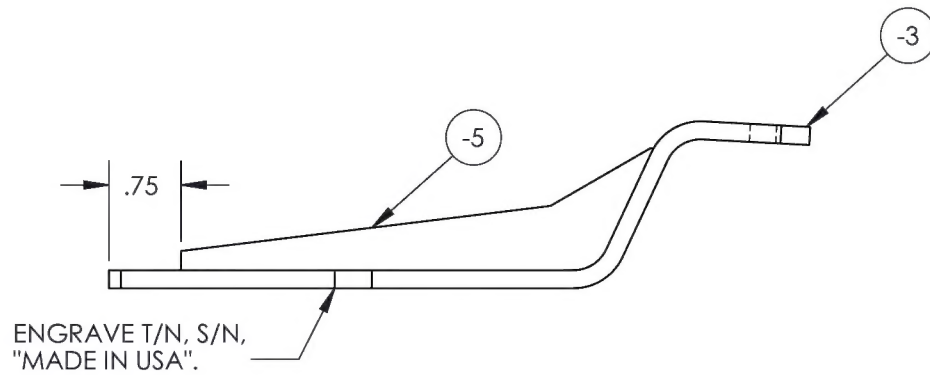
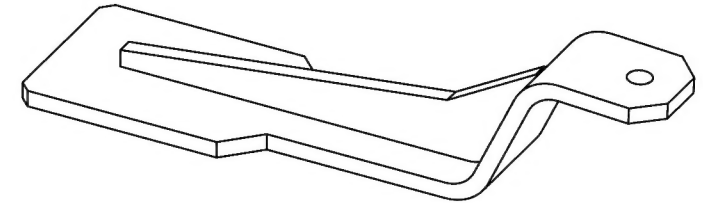
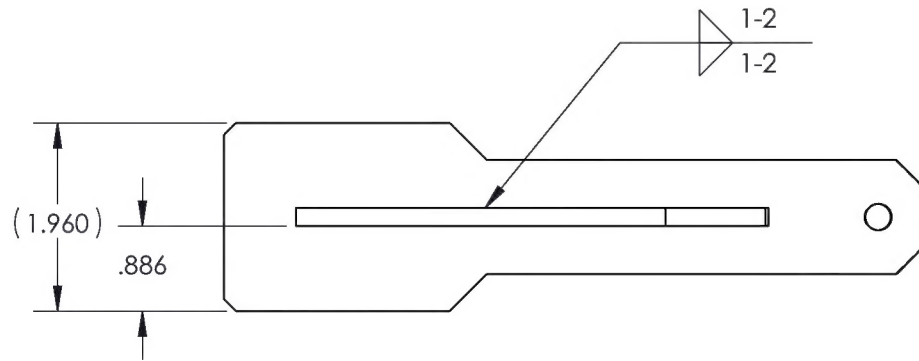
DWG NO. RBW109-3401-19-1 REV

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	WELDMENT			2
	1		-3		BODY	1018 P&O	3/16 X 2-1/8 X 8-3/8	3
	1		-5		RIB	1018 P&O	3/16 X 1-1/2 X 4-1/8	4
	ASSY -1							

MAT'L		DRAWN BY: MARPET	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005	FRACTIONS ± 1/32	HEAT TREAT	
.XX ± .01	ANGLES ± 5°	FINISH	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SEE NOTE	
SCALE 1:2	DATE 6/11/2013	SHEET 1 OF 4	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

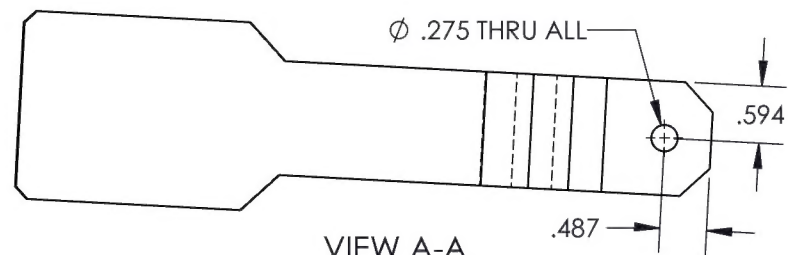
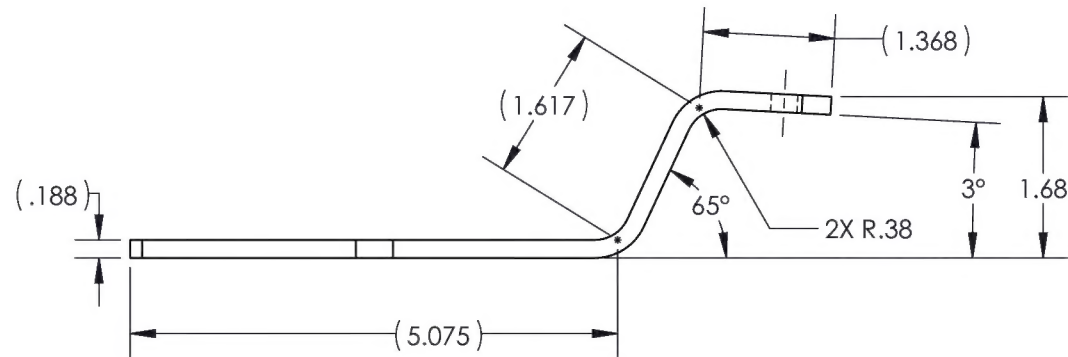
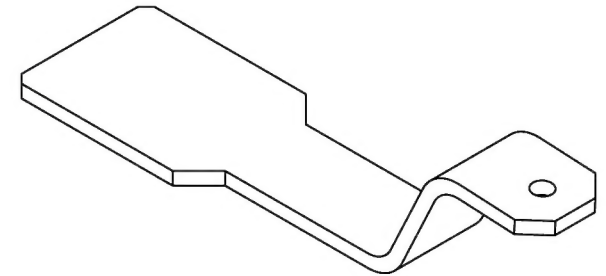
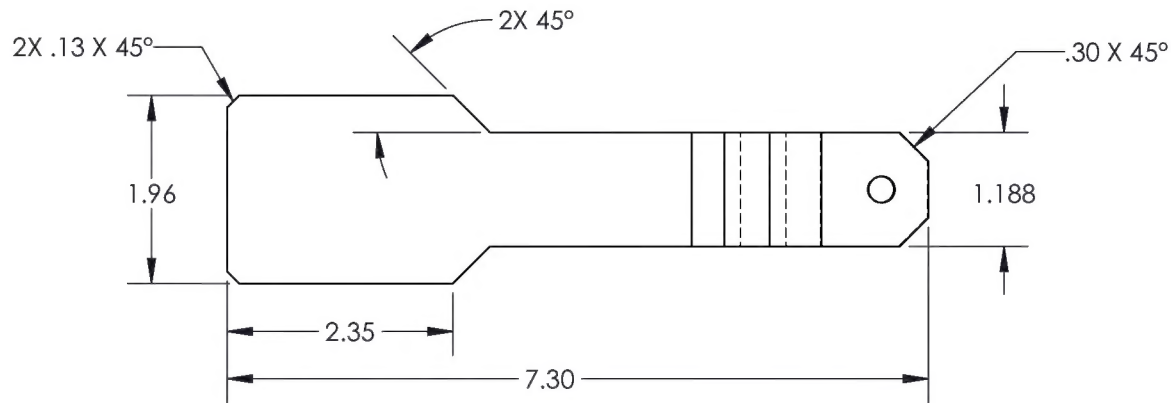


(-1)
WELDMENT

RED BARN MACHINE	
TITLE SUPPORT, T/R SLIDER AND SHAFT SPLINED PLAY CHECK	
DWG NO. RBW109-3401-19-1-1	REV
MAT'L	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SEE NOTE SHT 1
SCALE 1:2	DATE 6/11/2013
SHEET 2 OF 4	

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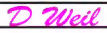
REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



VIEW A-A

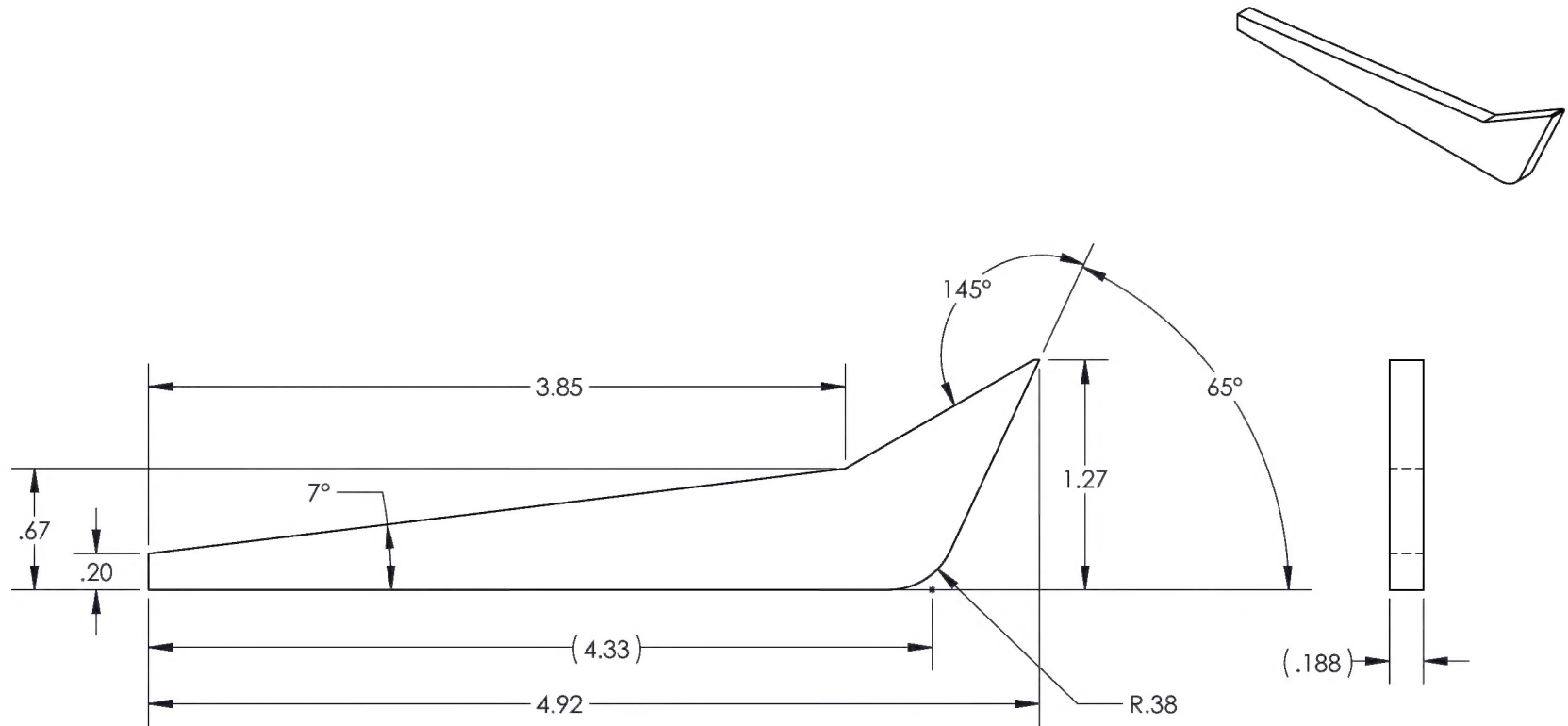
(-3)

BODY

 RED BARN MACHINE	
TITLE SUPPORT, T/R SLIDER AND SHAFT SPLINED PLAY CHECK	
DWG NO. RBW109-3401-19-1-3	REV 1
MAT'L 1018 P&O	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	APPROVED  HEAT TREAT SEE -1 WELDMENT SPEC USED ON MODEL SEE NOTE SHT 1
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 6/11/2013
SHEET 3 OF 4	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-5)

RIB

RED BARN MACHINE	
TITLE SUPPORT, T/R SLIDER AND SHAFT SPLINED PLAY CHECK	
DWG NO. RBW109-3401-19-1-5	REV
MAT'L 1018 P&O	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH SEE -1 WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SEE NOTE SHT 1
SCALE 1:1	DATE 6/11/2013
SHEET 4 OF 4	